

Order 12085

20 March



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-578-111
Job Sheet 188292



Part No: D350-578-111

Job Qty: 4 pcs

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
160	Packaging 1 - Pick Kit	4 pcs	1/25/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S152832

Part: D350-578-111

Job No: 188292

Serial No/Batch: S152832

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 1B, FAA-ETC SR00028NY 03/04/14, FAA STI

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
170 QC 4	4 pcs	1/25/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
180 Packaging 3-1 - Stock - B4B	4 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	4 pcs	1/25/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
190 QC 21 - FG	4 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - Identify and pack for shipping as per PPP D350-578-111

185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-111 CHG001

190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	4 pcs (1 ea)	160-Packaging 1 - Pick Kit	5152682
D350-578-031	AS350/AS355 Bearpaw Wearplates	4 Ea (1 ea)	160-Packaging 1 - Pick Kit	3x5151704 1x5151159
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D350-578-011	4	1	0
	D350-578-031	4	3	0
Part Specifications				
Specifications could not be found.				

Plex 1/28/19 8:18 AM Dart.Hadley.Shannon



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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/25/19	0.00	0.00	Start Up Stores/Pkg-2		
160	Packaging	4 pcs		1/25/19	0.00	0.00	Packaging1-3		
170	QC	4 pcs		1/25/19	0.00	0.00	QC4		
180	Packaging	4 pcs		1/25/19	0.00	0.00	Packaging3-1		
185	DC	4 pcs		1/25/19	0.00	0.00	DC		
190	QC21-FG	4 Ea		1/25/19	0.00	0.00	QC21		

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	4 pcs (1 ea)	90-Start up Operation	
D350-578-031	AS350/AS355 Bearpaw Wearplates	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	4	1	0
	D350-578-031	4	3	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					